

Date: Wednesday, 13/12/2006 2:19:47 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PEDAL ARM
Job Number	: 29915		
Estimate Number	: 10868		
P.O. Number	: <i>N/A</i>	Part Number	: D32061
This Issue	: 13/12/2006 S.O. No. : <i>N/A</i>	Drawing Number	: D3206 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <i>N/A</i> Type : SMALL / MED FAB	Drawing Revision	: A
Previous Run	: 29952	Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 10/01/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	6 Um: Each
Comment	: Est. A 04.04.15 New issue KJ/RF Est Rev:B Now Onm Waterjet 06-12-13 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M4130NS125	4130 Sheet .125 (11GA)
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Comment: Qty.: 0.1848 sf(s)/Unit Total : 1.1088 sf(s)
 4130 Sheet .125 (11GA)
 Batch: *m103433* *ml 07 02 22* (6)

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
 1-Cut as per Dwg D3206
 Dwg Rev: *A* *ml 07 02 22* (6)
 Prog Rev: *A*
 2-Deburr if necessary *ml 07 02 22* (6)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE *ml 07 02 22* (6)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK *ml 07/02/26* (6)

5.0	POWDER COATING	POWDER COATING
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Comment: POWDER COATING
 Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3 *yl 07/02/28 x 6*

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PEDAL ARM

Job Number: 29915

Part Number: D32061

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

Handwritten signature and date: 07/03/05

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock
Location: *Handwritten mark*

Handwritten signature and date: 07/03/05

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Handwritten date: 07/03/05

Job Completion



Handwritten date: 07/03/05

Date: Wednesday, 13/12/2006 10:02:35 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PEDAL ARM
Job Number	: 29915		
Estimate Number	: 10868		
P.O. Number	:	Part Number	: D32061
This Issue	: 13/12/2006	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D3206 REV A
First Issue	: / /	Project Number	: N/A
Previous Run	: 29913	Drawing Revision	: A
	Type	Material	:
	: PURCHASED PARTS	Due Date	: 20/12/2006
Written By	:	Qty:	6 Um: Each
Checked & Approved By	:		
Comment	: Est. A 04.04.15 New issue KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: _____

Email or Ship DXF file to vendor

Laser Cut D3206-1 as per Dwg D3206

Material release note is required

*176 SF.
M4130
11/12/06*

2.0	D32061F	Pedal Arm
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Pedal Arm

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

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Drawing Name: PEDAL ARM

Job Number: 29915

Part Number: D32061

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Grey Sandtex (Ref: 4.3.5.6) as per QSI 005 4.3

7.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

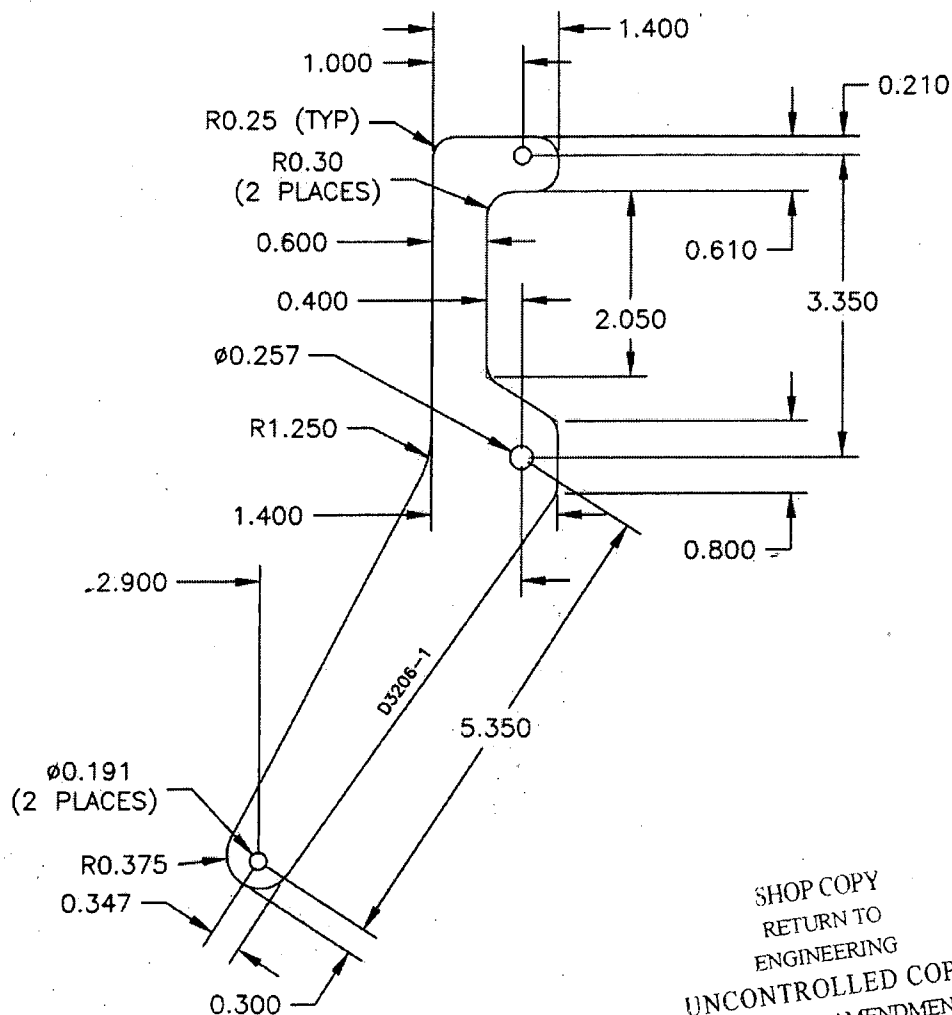
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



DESIGN H	DRAWN BY H	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D3206	REV. A SHEET 1 OF 1
DATE 04.01.27		TITLE PEDAL ARM	SCALE 1:2
A	04.01.27	NEW ISSUE	

RELEASED
04.04.05



NOTES:

- 1) BREAK ALL UNMARKED SHARP CORNERS 0.005 TO 0.010
- 2) MATERIAL: AISI 4130N SHEET, 11 GAUGE (M4130N-S125)
- 3) FINISH POWDER COAT GREY SANDTEX (REF. 4.3.5.6) PER DART QSI 005 4.3
- 4) ENGRAVE DART P/N AS SHOWN
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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